| S.No | Parameters | Desirable limits mg/l | Permissible limits mg/l | | | |
|---------------------------|-----------------------------------|-----------------------|-------------------------|--|--|--|
| Essential Characteristics | | | | | | |
| 1 | Colour Hazen unit | 5 | 25 | | | |
| 2 | Odour | Unobjectionable | - | | | |
| 3 | taste | agreeable | - | | | |
| 4 | Turbidity (NTU) | 5 | 10 | | | |
| 5 | pH | 6.5-8.5 | No relaxation | | | |
| 6 | Total Hardness, CaCO ₃ | 300 | 600 | | | |
| 7 | Iron (Fe) | 0.3 | 1.0 | | | |
| 8 | Chloride (Cl) | 250 | 1000 | | | |
| 9 | Residual Free Chlorine | 0.2 | - | | | |
| 10 | Fluoride (F) | 1.0 | 1.5 | | | |
| Desira | ble Characteristics | | | | | |
| 11 | Dissolved Solids | 500 | 2000 | | | |
| 12 | Calcium (Ca) | 75 | 200 | | | |
| 13 | Magnesium (Mg) | 30 | 100 | | | |
| 14 | Copper (Cu) | Copper (Cu) 0.05 | | | | |
| 15 | Manganese (Mn) | Manganese (Mn) 0.1 | | | | |
| 16 | Sulphate (SO ₄) | 200 | 400 | | | |
| 17 | Nitrate (NO ₃) | 45 | 100 | | | |
| 18 | Phenolic compounds | lic compounds 0.001 | | | | |
| 19 | Mercury (Hg) | 0.001 | No relaxation | | | |
| 20 | Cadmium (Cd) | 0.01 | No relaxation | | | |
| 21 | Selenium (Se) | 0.01 | No relaxation | | | |
| 22 | Arsenic (As) | 0.05 | No relaxation | | | |
| 23 | Cyanide (CN) | 0.05 | No relaxation | | | |
| 24 | Lead (Pb) | 0.05 | No relaxation | | | |
| 25 | Zinc (Zn) | 5.0 | 15 | | | |
| 26 | Hexavelant Chromium | 0.05 | No relaxation | | | |
| 27 | Alkalinity | 200 | 600 | | | |
| 28 | Aluminum (Al) | 0.03 | 0.2 | | | |
| 29 | Boron (B) | 1.0 | 5.0 | | | |
| 30 | Pesticides | Absent | 0.001 | | | |

Drinking Water Standards of BIS (IS: 10500: 1991)

NTU = Nephelometric Turbidity Unit

| S.No. | Nature of soil | Crop growth | Upper permissible safe limit of Electrical Conductivity in water µmhos/cm at 25°C |
|-------|---|---------------------------|--|
| 1 | Deep black soil and alluvial soils having clay content more than 30% soils that are fairly to moderately well drained. | Semi-tolerant Tolerant | 2000 |
| 2 | Heavy textured soils having clay contents of 20-30% soils that are well drained internally and have good surface drainage system. | Semi-tolerant Tolerant | 2000 4000 |
| 3 | Medium textured soils having clay 10-20% internally very well drained and having good surface drainage system. | Semi-tolerant Tolerant | 4000 |
| 4 | Light textured soils having clay less than 10% soil that have excellent internally and surface drainage system. | Semi-tolerant Tolerant | 6000 |

Guidelines for Evaluation of Quality of Irrigation Water

| Water class | Sodium (Na) % | Electrical Conductivity µmhos/cm at 25°C | Alkalinity hazards | | |
|-------------|------------------|---|--------------------|-------------|--|
| | | | SAR | RSC (meq/1) | |
| Excellent | <20 | <250 | <10 | <1.25 | |
| Good | 20-40 | 250-750 | 10-18 | 1.25-2.0 | |
| Medium | 40-60 | 750-2250 | 18-26 | 2.0-2.5 | |
| Bad | 60-80 | 2250-4000 | >26 | 2.5-3.0 | |
| Very bad | >80 | >4000 | >26 | >3.0 | |

Rating of irrigation water based on Boron concentration in the water, (U.S. Salinity Laboratory Staff)

| | Boron concentration, mg/l | | | | | |
|----------------|---------------------------|---------------------|----------------|--|--|--|
| Class of water | Sensitive Crops | Semi-tolerant crops | Tolerant crops | | | |
| Excellent | < 0.33 | < 0.67 | < 1.00 | | | |
| Good | 0.33 - 0.67 | 0.67 – 1.33 | 1.00 - 2.00 | | | |
| Permissible | 0.67 - 1.00 | 1.33 - 2.00 | 2.00 - 3.00 | | | |
| Doubtful | 1.00 - 1.25 | 2.00 - 2.50 | 3.00 - 3.75 | | | |
| unsuitable | > 1.25 | > 2.50 | > 3.75 | | | |

Trace elements tolerance for irrigation waters (Environment Studies Board, 1973)

| Trace Element | Trace elements tolerance limit mg/l | | | | |
|---------------|---|------------------------------|--|--|--|
| | Acid soils or all soils in continuous use | Fine textured alkaline soils | | | |
| Aluminium | 5.00 | 20.00 | | | |
| Arsenic | 0.10 | 2.00 | | | |
| Beryllium | 0.10 | 0.50 | | | |
| Boron | 0.50 | 1.00 | | | |
| Cadmium | 0.01 | 0.05 | | | |
| Chromium | 0.10 | 1.00 | | | |
| Cobalt | 0.05 | 5.00 | | | |
| Copper | 0.20 | 5.00 | | | |
| Iron | 5.00 | 20.00 | | | |
| Lead | 5.00 | 10.00 | | | |
| Lithium | 2.50 | 2.50 | | | |
| Manganese | 0.20 | 10.00 | | | |
| Molybdenum | 0.01 | 0.01 | | | |
| Nickel | 0.20 | 2.00 | | | |
| Vanadium | 0.10 | 1.00 | | | |
| Zinc | 2.00 | 10.00 | | | |

| S. | Characteristic | Maximum tolerance limits for industrial effluents discharged (mg/l) | | | | |
|-----|---|--|------------------------------------|------------------------|---|--|
| No. | | Into inland surface water | Into public sewers | On land for irrigation | Marine/Coastal Area | |
| 1 | Colour and Odour | Absent | - | Absent | Absent | |
| 2 | Suspended solids | 100 | 600 | 200 | a)For Process waste water 100 b)For cooling water effluent 10 percent above total suspended matter of effluent | |
| 3 | Particle size of suspended solids | Shall pass 850 micron IS Sieve | - | - | a)Floatable solids, solids max. 3 mm b)Settleable solids max 856 microns | |
| 4 | Dissolved solids (inorganic) | 2100 | 2100 | 2100 | | |
| 5 | pH value | 5.5 to 9.0 | 5.5 to 9.0 | 5.5 to 9.0 | 5.5 to 9.0 | |
| 6 | Temperature °C | Shall not exceed 40 in any section of the stream within 15 meters down stream from the effluent outlet | 45 at the point of discharge | - | - | |
| 7 | Oil and grease | 10 | 20 | 10 | 20 | |
| 8 | Total residual chlorine | 1.0 | - | - | 1.0 | |
| 9 | Ammonical nitrogen (as N) | 50 | 50 | - | 50 | |
| 10 | Total kjeldahl nitrogen (as N) | 100 | - | - | 100 | |
| 11 | Free ammonia (as NH ₃) | 5.0 | - | - | 5.0 | |
| 12 | Biochemical Oxygen Demand (5 days at 20°C) | 30 | 350 | 100 | 100 | |
| 13 | Chemical Oxygen Demand | 250 | - | - | 250 | |

Tolerance Limits for Industrial Effluence (IS : 2490, Part-I-1981)

| 14 | Arsenic (as As) | 0.2 | 0.2 | 0.2 | 0.2 |
|----|--------------------|------|------|-----|------|
| 15 | Mercury (as | 0.01 | 0.01 | - | 0.01 |
| | Hg) | | | | |
| 16 | Lead (as Pb) | 0.1 | 1.0 | - | 2.0 |
| 17 | Cadmium (as | 2 | 1.0 | - | 2.0 |
| | Cd) | | | | |
| 18 | Hexavelant | 0.1 | 2.0 | - | 1.0 |
| | Chromium (as | | | | |
| | Cr ⁺⁶) | | | | |
| 19 | Total | 2.0 | 2.0 | - | 2.0 |
| | Chromium (as | | | | |
| | Cr) | | | | |
| 20 | Copper (as Cu) | 3.0 | 3.0 | - | 30 |
| 21 | Zinc (as Zn) | 5 | 15 | - | 15 |
| 22 | Selenium (as | 0.05 | 0.05 | - | 0.05 |
| | Se) | | | | |
| 23 | Nickel (as Ni) | 3.0 | 3.0 | - | - |
| 24 | Boron (as B) | 2.0 | 2.0 | 2.0 | - |
| 25 | Percent sodium | _ | 60 | 60 | - |

| S.No. | Parameters | Prescribed limits IS:10500, 1991 | | Probable effects |
|-------|------------------------------|-------------------------------------|----------------------|--|
| | | Desirable limit | Permissible limit | |
| 1 | pH value | 6.5 | 8.2 | Low pH increases corrosion of concrete, pH 7.0 is required for most industry, pH 2.7- 7.2 advised for carbonated beverage industry. |
| 2 | Total dissolved solids, mg/l | 50 | 3000 | Causes foaming in boilers and solids interfere with clearness, colour or taste of finished products. Low TDS value are required in most industries. High TDS leads to corrosion. |
| 3 | Iron mg/l | 0.1 | 2.0 | Recommended value for food processing units is 0.2, for paper and photographic industry iron of 0.1 mg/l is recommended iron less than 0.1 mg/l is recommended in cooling waters. |
| 4 | Chloride mg/l | 25 | 200 | Significantly effect the rate of corrosion of steel and Aluminum. |
| 5 | Fluoride mg/l | 0.2 | 1.0 | Harmful in industries involved in production of food beverages, pharmaceuticals and medical items. |
| 6 | Calcium mg/l | 20 | 500 | High calcium leads to spots on films. Have undesirable effects like forming scale, precipitates and curds in industry. It may interferes in formation of emulsions and processing of colloids upsetting fermentation process, and electroplating rinsing operation. |
| 7 | Magnesium mg/l | 5 | 30 | - |
| 8 | Sulphate mg/l | 25 | 250 | Increases corrosiveness of water towards concrete, low sulphates (20 mg/l) is recommended for sugar industries. |
| 9 | Nitrate mg/l | 15 | 30 | Injurious to dyeing of wool and silk fabrics and harmful in fermentation process for brewing, Nitrate in some water protects metal in boilers from inter-crystalline cracking. |
| 10 | Copper mg/l | 0.01 | 0.5 | Copper is undesirable in food industry as it has colour reactions and impart fishy taste to finished products. Affects smoothness and brightness of |

Effects of water quality parameters of water being used in industries

| | | | | metal deposits in metal plating, baths. |
|----|---------------|------|------|--|
| 11 | Chromium mg/l | N.A. | N.A. | It is a corrosion inhibitor. |
| | | | | Zinc bearing water should not be used |
| 12 | Zinc | N.A. | N.A. | in Acid drinks like lemonade. |
| 13 | Lead | N.A. | N.A. | Traces of lead in metal plating baths will affect smoothness and brightness of deposits. |